

13015 WEST CUSTER AVENUE  
BUTLER, WI 53007-1113  
PHONE: (262) 781-7100  
  
FAX: (262) 781-0357  
www.istate.com

ACCOUNT NUMBER: 144484  
INVOICE NUMBER: R041050237:01  
INVOICE DATE: 01/22/2025  
INVOICE TERMS: NET30  
PURCHASE ORDER#: 53  
VEHICLE#: 514353



**SERVICE INVOICE**

**BILL-TO**

WAUWATOSA FIRE DEPT  
1601 UNDERWOOD AVE  
MILWAUKEE, WI 53213

**SHIP-TO**

WAUWATOSA FIRE DEPT  
1601 UNDERWOOD AVE  
MILWAUKEE, WI 53213

Cust. Unit #: F310	Make: PIERCE	Model: Arrow XT Ladder	Tag #: SHPM
VIN: 4P1BCAGF0GA016596	Model #: 6067GK45	In Serv Date: 01/27/2016	Year: 2016
Engine S/N: 06R0362114	Model #: HD4060P	In Serv Date: 01/27/2016	Mileage: 55,001
Tran S/N: 6610021197	Model #: APU Gen S/N:	In Serv Date:	Eng Hrs: 0
Reefer S/N:		In Serv Date:	Warr ID:
APU S/N:		In Serv Date:	Date Create: 12/16/2024
		BOM/Spec:	

**Sold Operations**

Job#1 SHP-DETS60 SHOP - DDC S40/50/60 LABOR S-CUST

**Condition** COOLANT IS PRESENT IN OIL AND ENGINE HAS EXCESSIVE BLOW BY INSPECT AND ADVISE

POC IS DERRICK 414-412-9915

**Cause** LINERS CAVITATED AND SUNK OVERHAUL NEEDED

**Correction** DRAINED OIL STARTED TO REMOVE OIL PAN.GOT PAN AND PUMP DOWN DOWN SKID PLATE OUT.GOT THE PAN OUT AFTER LIFTING AN SUPPORTING ENGINE AND REMOVED PAN PRESSURE TESTING AND ROTATING ENGINE SO FAR NO LEAK WILL LEAK PRESSURIZED AND OCASSIONALLY CHECK.CHECKED TRANS FLUID CHECK TRANS COOLER ROTATED ENGINE WHILE UNDER PRESSURE GOING TO LEAVE PRESSURIZED OVER NIGHT.CHECK OVER ENGINE NO COOLANT DRIPPING CHECK PRESSURE TESTER THERE IS NO PRESSURE ON IT PUT PRESSURE ON SYSTEM AND LET IT SIT SO THERE IS A CONSTANT PRESSURE SINCE CAP LEAKS.REMOVE COOLANT SAMPLE FROM RESERVOIR TANK IT LOOKS RUSTY THERES NO SIGN OF OIL IN COOLANT.PULLED TOP END ON ENGINE APART INSPECTED CAM BEARINGS AND PULLED INJECTORS FOUND NO ISSUES CUSTOMER APPROVED HEAD REMOVAL.

STARTED REMOVAL OFF HEAD HAD TO TORCHE TURBO BOLTS TO REMOVE DRAIN COOLANT MOVING WIRE HARNESS OUT OF WAY ALTERNATOR NEEDS TO REMOVE TO GET TO CAM GEAR.PULL UPPER RAD PIPE, T-STAT HOUSING WITH BYPASS PIPE, PULL ATERNATOR BRACKETS REMOVECAM COVERS FRONT AND REAR, UNBOLT CAM AND CAM CAPS REMOVE CAM CAPS AND CAM, REMOVE INTAKE MANIFOLD. UNBOLT HEAD AND PULL WITH CHERRY PICKER. LIFT DOESNT GO UP HIGH ENOUGH TO CLEAR EVERYTHING HAD TO SWING IT OUT PAST TRANS DIPSTICK TUBE AND PULL IT OUT. SET HEAD ON CART.  
MOUNT HEAD TO STAND BUFF FIREDECK THERE ARE SOME GROOVES ON #1+4 CHECK LINER HEIGHTS IT IS NEGATIVE ON 4 OF THE 6 LINERS.

Qty	Item	Description	Price Each	Extended
	DETS60-GEN	SHOP - DDC S40/50/60 LABOR		3,920.00
	DETS60-GEN	SHOP - DDC S40/50/60 LABOR		0.00
Prepay:0.00		Parts:0.00	Labor:3,920.00	Misc:0.00 Sublet:0.00 3,920.00

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**Sold Operations (Cont.)**

Job#2 CI COURTESY TRUCK INSPECTION S-CUST

Condition COURTESY TRUCK INSPECTION

Cause

Correction

Qty	Item	Description	Price Each	Extended
	!Canda-CI	COURTESY INSPECTION		0.00
Prepay:0.00 Parts:0.00 Labor:0.00 Misc:0.00 Sublet:0.00 0.00				

Job#3 SHP-OTH SHOP - OTHER LABOR S-CUST

Condition CHECK TRANS LIGHT IS ON INSPECT AND ADVISE

Cause AFTER MARKET FILTERS USED

Correction SCANNED TRANS, PRINTED FAULTS, PROGNOSTICS AND TRANS HEALTH.DRAINED TRANS AND PILLED FILLERS. FOUND AFTERMARKET FILTERS.DO TRANS FILTER AND FLUID CHANGE . 36 QTS OF FLUID IN TRANS .

Qty	Item	Description	Price Each	Extended
	OTH-GEN	SHOP - OTHER LABOR		490.00
	OTH-GEN	SHOP - OTHER LABOR		0.00
	OTH-GEN	SHOP - OTHER LABOR		784.00
Prepay:0.00 Parts:0.00 Labor:1,274.00 Misc:0.00 Sublet:0.00 1,274.00				

Job#4 \*PKG-S60000002 S60 Non-EGR STEP 2 S-CUST

Condition S60 Non-EGR STEP 3

OVERHAUL NOTES FOR PROPER BREAK IN

FIRST LOF WITHIN 5K

ENGINE WILL USE OIL THIS NORMAL BREAK IN PROCEDURE

LOF AT FIRST DRAIN INTERVAL WILL POSSIBLY HAVE DERBIS ON DRAIN PLUG THIS IS NORMAL FROM BREAK IN

FIRST TUNE UP DUE AT 60K

Cause STEP 3 OVERHAUL

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**Sold Operations (Cont.)**

**Correction**

CONTINUE TEARDOWN FOR OVERHAUL ., PULL PISTONS ,RODS AND LINERS TAP HEAD BOLT HOLES . CHECK COUNTERBORES . THEY AREW BAD ,BLOCK WILL NEED THEM CUT AND repaired . clean parts .STARTED ASSEMBLING THE KITS FOR ENGINE.WORKING ON PUTTING RINGS ON PISTONS AND STUFFING PISTONS INTO LINERS. ONE OF THE PISTONS THE OIL RING IS BINDING IN PISTON GROOVE NO BURRS IN GROOVE NEEDS NEW PISTON.CHANGED THE MAINS THAT WERE DROPPED ALREADY PUT UP CAPS DROPPED THE REST CHANGED MAINS AND TORQUED TO SPEC CLEAN BLOCK START INSTALLING ROD BEARINGS TO INSTALL THE KITS WE HAVE.INSTALLED KITS TORQUED RODS.

CLEANED CAM BEARINGS INSTALLED ON CAPS INSTALLED CAM SWAPPED O RINGS TO CAM PLATE INSTALLED CAM GOT THE GEAR TORQUED TO SPEC REMOVING THE FAN CLUTCH ASSEMBLY TO SET CAM LASH.WORK ON REMOVING THE FAN CLUTCH ASSEMBLY BOLTS BEHIND BRACKET WERE A CHALLENGE TO REMOVE.PULLED FAN OFF REMOVED FAN HUB AND HUB BRACKET. LOOSEN ADJUSTMENT NUTS INSTALLED ADJUSTER WITH ADJUSTER BACK ALL THE WAY OFF STILL NO LASH STARTED LOOSENING CAM CAP BOLTS ONCE LOOSEND #1 CAM CAP I GOT LASH AGAIN AND I SNUG IT AND LASH GOES AWAY PULLED CAM FOUND SOME DEBRIS UNDER BEARING FOR #1 GOT NEW BEARING.

GOT CAM LASH SET INSTALLED NEW ADJUSTER NUTS AND TORQUED TO SPEC. CLEANED AND RESEALED FRONT COVERS INSTALLED FAN HUB TORQUED WORK ON BUILDING ROCKERS FOUND THREADS DAMAGED ON ONE INJECTOR ROCKER GOT NEW ONE FROM PARTS.ASSEMBLED THE ROCKER SHAFTS GOT THE INJECTORS INSTALLED AND TORWUED GOING TO RUN OVERHEAD AND INSTALL JAKES.SWAP COOLANT FITTINGS FROM THE OLD HEAD CYLINDER TO AND INSTALL THEM ON NEW ONE,FINISHED UP INSTALLING COLD SIDE OF ENGINE, INSTALLED MANIFOLD AND TORQUE BOTLS TO SPEC, INSTALLED NEW COOLANT AND AIR LINES. REMOVE AND RAN NEW HARNESS AS WELL.CONNECTED FUEL LINES GOT INJECTOR HARNESS IN AND TIGHTENED UP BOLTED AC COMP BACK ON MIGHT HAVE TO REMOVE AND TAP THE THREADS COULDN'T GET 1 BOLT IN INSTALLED THE ROCKER SHAFT ASSEMBLY TORQUED TO SPEC RAN OVER HEAD INSTALLED AND TORQUED THE JAKES TORQUED ALSO DID NOT SET THE LASH

INSTALLED FAN AND BRACKETS UP FRONT SET JAKES AND TORQUED JAM NUTS WORKING ON CHANGING TERMINALS ON INJECTOR HARNESS AND HOOKING UP TO SOLENOIDS.GOT WIRES HOOKED UP RESEALED AND INSTALLED V/C TORQUED BOLTS PULLED EXHAUST MANIFOLD OFF OLD HEAD SLIP JOINTS ARE LEAKING ORDERED SEAL KIT FOR SLIP JOINTSINSTALLED SLIP JOINT SEALS INSTALLED EXHAUST MANIFOLD AND TORQUED INSTALLED BREATHER PIPE AND T-STAT HOUSING WITH NEW T-STATS. INSTALLED BYPASS PIPE HAD TO MODIFY AC BRACKET A LITTLE SO PIPE WONT RUB ON BRACKET. BOLT INTO POSITION DIPSTICK TUBE.

GOT OIL PUMP AND PAN UP N , CAC PIPES AND COOLANT PIPES ALL ON TURBO ON.PULL ROCKERS OIL BUTTONS INSTALLED AND TORQUED SET VALVES AND INJECTORS ALL WERE TIGHT TORQUED JAM NUTS INSTALLED JAKES TORQUED SET LASH TORQUED JAM NUTSHOOK UP SOLENOIDS INSTALLED V/C TORQUED HOOKED UP EXTERNALS PUMP CLEANING SOLUTION IN RUN TRUCK AND IT SOUNDS LIKE VALVES TIGHTEND UP RIGHT AND ITS SMOKING STILL.

INSTALLED V/C AGAIN TORQUED LOWER CAB PULL TRUCK OUTSIDE AND DROVE AROUND BUILDING A COUPLE TIMES HOOK UP LAPTOP TO DOC RESET PROGNOSTICS AND CLEARED TRANS CODES.STEAM OFF ENGINE HAD ELIJAH DRIVE IT TO KOHLS AND BACK TRANS LIGHT CAME BACK ON FOR FILTER LIFE EXPIRED NEED TO T/S THAT ISSUE. DRAIN CLEANING SOLUTION FROM TRUCK.HAD TO FILL IT UP, RUN THE ENGINE AND DRAIN IT 3 TIMES BEFORE WATER STARTED TO COME OUT CLEAR. ONCE WATER WAS CLEAR ADDED COOLANT AND MAKE SURE FREEZE POINT WAS AT SPEC, ONCE TOPPED OFF ADVISED TO TAKE IT FOR TEST DRIVE TO MAKE SURE THERES NO MORE AIR BUBBLES IN THE SYSTEM. WAS TOLD TO MOVE TO ANOTHER JOBRESET FILTER LIFE ON TRANS. TAKE ON ROADTEST. PULLS GOOD. MAKE 25PSI OF BOOST. JAKE PULL DOWN GOOD. LOOK OVER TRUCK FOR LEAKS.STEAM OFF FIRE TRUCK AND PARK BACK INSIDE BUILDING SO IT DOESNT FREEZE UP. BOX UP CORES AND TURN IN TURN IN SHOP TOOLS.

Qty	Item	Description	Extended
	*IPS-DET000045	S60 Non-EGR STEP 3	23,249.93
	*IPS-DET000045	S60 Non-EGR STEP 2	
	*IPS-DET000045	S60 Non-EGR STEP 2	
	*IPS-DET000045	S60 Non-EGR STEP 2	

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**Sold Operations (Cont.)**

*IPS-DET000045	S60 Non-EGR STEP 2
1 DDE 23539104	GASKET
1 DDE 23512901	VALVE ASSY
1 DDE 23528691	ELBOW ASSY
2 DN 23530573	ELEMENT-OIL FILTER
1 DN 23530645	ELEMENT-FUEL FILTER
1 DN 23535985	FUEL FILTER/WATER SEPARATOR
1 DDE 23520686	CLAMP E KT
1 DDE R23539753	KIT-OVERHAUL 15:1S60 12/14L EP
1 DDE R23525566	CYL HEAD ASM VLV S60 12L DDECI
1 DDE 23526101	HARNESS
1 DDE 23531605	L/END BRGKT
1 DDE R23531603	RKR ARM KIT CERAMIC ROLLER S60
1 DDE R5235915S	INJ 6PK S60 EUI 12L DDEC IV PR
1 DDE R23518588	TURBO S60 PRE98 12L FG TMF55 M
1 DDE R23539929	WATER PUMP S60 12L
-1 DDE R23518588-CORE	TURBO S60 PRE98 12L FG TMF55 M
-1 DDE R5235915S-CORE	INJ 6PK S60 EUI 12L DDEC IV PR
2 DDE 23521111	SEAL
1 DDE 23504851	M--BOLT
-1 DDE R23539929-CORE	WATER PUMP S60 12L
-1 DDE R23531603-CORE	RKR ARM KIT CERAMIC ROLLER S60
-1 DDE R23525566-CORE	CYL HEAD ASM VLV S60 12L DDECI
-1 DDE R23539753-CORE	KIT-OVERHAUL 15:1S60 12/14L EP
1 DDE 23516322	GASKET
1 DDE 08929285	GASKET
1 DDE R23539753-CORE	KIT-OVERHAUL 15:1S60 12/14L EP
1 DDE R23525566-CORE	CYL HEAD ASM VLV S60 12L DDECI
1 DDE R23531603-CORE	RKR ARM KIT CERAMIC ROLLER S60
1 DDE R5235915S-CORE	INJ 6PK S60 EUI 12L DDEC IV PR
1 DDE R23518588-CORE	TURBO S60 PRE98 12L FG TMF55 M
1 DDE R23539929-CORE	WATER PUMP S60 12L

Prepay:0.00    Parts:15,999.93    Labor:7,250.00    Misc:0.00    23,249.93  
 Sublet:0.00

Job#5 SHP-DETS60      SHOP - DDC S40/50/60 LABOR      S-CUST

**Condition** CUT COUNTER BORES AS NEEDED

**Cause** CUT COUNTER BORES

**Correction** CLEANED BLOCK DECK, TAPPED HEADBOLT HOLES, FILED SURFACE PUT CUTTER ON BLOCK.STARTED CUTTING #4 CYLINDER GOT TO .040" AND CUTTER STARTED BINDING UP, DISSASSEMBLED AND CLEANED CUTTER AND REASSEMBLED CUT #4 TO .412"CUT CYLINDERS 5-6 TO .412" COUNTERBORE DEPTH FOR .060" SHIM. STILL NEED TO CUT CYLINDERS 1-3.CUT CYLINDERS 3-2 COUNTERBORES TO .412.CUT ALL COUNTERBORE TO CORRECT LINER HEIGHT WITH DUMMY LINER AND LABLED SHIM BOXES

Qty	Item	Description	Price Each	Extended
	DETS60-GEN	SHOP - DDC S40/50/60 LABOR		1,960.00
6	DDE 23539136	SHIM .060	38.41	230.46

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**Sold Operations (Cont.)**

Prepay:0.00    Parts:230.46    Labor:1,960.00    Misc:0.00    2,190.46  
Sublet:0.00

Job#6 SHP-DETS60      SHOP - DDC S40/50/60 LABOR      S-CUST

**Condition** OVER AND ABOVE NOT COVERED BY OVERHAUL

**Cause**

**Correction**

Qty	Item	Description	Price Each	Extended
38	15E2QT	TRANSYND 668, QUARTS	8.05	305.90
1	29558329	KIT-FILTER,4"SUMP	82.16	82.16
6	DDE 23535699	WASHER	1.31	7.86
6	DDE 08929393	M--BOLT	2.49	14.94
1	PIC 4620	NON-CHLOR BRAKE CLNR	3.15	3.15
2	DN 23530573	ELEMENT-OIL FILTER	16.03	32.06
4	DDE 08929255	M--ISOLATOR	13.77	55.08
1	DDE 23520688	CLAMP E KT	80.70	80.70
4	DDE 11506101	NUT	0.64	2.56
4	DDE 08929169	WASHER	1.99	7.96
1	05-23480-002	HOSE-ELBOW,ECR,2.5 DIA X 60 D	26.30	26.30
1	DDE 08929725	M--ELBOW	27.12	27.12
1	DDE 08929832	ELBOW	7.99	7.99
2	DDE 05188755	GASKET	5.14	10.28
1	IMP 9500	THREADLOCKER BLUE 35ML	16.57	16.57
1	DDE 23534792	SEAL KIT	226.31	226.31
1	DDE 23504088	HOSE	18.93	18.93
2	BRZ 9220H	CLAMP-HOSE,13/16-1 3/4IN,1/2IN	1.57	3.14
11	MBL 105816	OIL, M-DEL 1300 SUP 15W-40, CK	18.34	201.74

Prepay:0.00    Parts:1,130.75    Labor:0.00    Misc:0.00    Sublet:0.00    1,130.75

Job#7 SHP-DETS60      SHOP - DDC S40/50/60 LABOR      S-CUST

**Condition** REPLACE AIR COMPRESSOR

**Cause** REPLACE AIR COMPRESSOR

**Correction** INSTALL SHORT COOLANT HOSE AND COMPRESSOR AIR INLET HOSES. TRY TO INSTALL NEW COMPRESSOR WITHOUT REMOVING P/S PUMP KEPT BINDING REMOVE PUMP AND STILL WAS BINDING REMOVE FRONT COVER AND COMPRESSOR GEAR FINALLY GOT IT TO GO INTO POSITION INSTALLED A COUPLE BOLTS BOLTS NOT TORQUED.TORQUE COMPRESSOR BOLTS INSTALLED GEAR AND TORQUED CLEANED AND RESEALED FRONT COVER RESEAL AND INSTALL FUEL PUMP TORQUED HOOKED UP FUEL LINESAND OIL LINE.

Qty	Item	Description	Price Each	Extended
	DETS60-GEN	SHOP - DDC S40/50/60 LABOR		588.00
1	DDE 08929299	GASKET	10.70	10.70
1	DDE 23505248	F/P GASKET	1.85	1.85

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**Sold Operations (Cont.)**

1	DDE R23522123	CMPR AIR	1,071.74	1,071.74
1	DDE 23517094	HOSE	15.85	15.85
2	DDE 23519268	HOSE	38.26	76.52
-1	DDE R23522123-CORE	CMPR AIR	498.26	-498.26
1	PH 60NTA4	SLEEVE, COMPRESSION	0.16	0.16
1	PH 61NTA 4	FITTING	0.43	0.43
1	PH 63NTA 4	FITTING	0.97	0.97
1	DDE R23522123-CORE	CMPR AIR	498.26	498.26

Prepay:0.00    Parts:1,178.22    Labor:588.00    Misc:0.00    1,766.22  
 Sublet:0.00

Job#8 SHP-CVP                      SHOP - CVP LABOR                      S-CUST

**Condition** FLUSH COOLING SYSTEM

**Cause** FLUSH COOLING SYSTEM

**Correction** ADDED WATER WITH FLUSHING ADDITIVE.

Qty	Item	Description	Price Each	Extended
	CVP-GEN	SHOP - CVP LABOR		1,372.00
	CVP-GEN	SHOP - CVP LABOR		0.00
1	FG CC2610	RESTORE COOLING SYSTEM CLEANER	32.36	32.36
2	OWI 23519397	ANTFRZ-DDC PWRCOL ELC OAT1 GAL	13.19	26.38
10	OWI 23519398	PWRCOL PLS ELC OAT 50/50 55GAL	9.45	94.50

Prepay:0.00    Parts:153.24    Labor:1,372.00    Misc:0.00    1,525.24  
 Sublet:0.00

Job#9 SHP-OTH                      SHOP - OTHER LABOR                      S-CUST

**Condition** PER CUSTOMER RESEAL PTO UNIT

**Cause** RESEAL PTO UNIT

**Correction** REMOVE PTO. PREPARED NEW GASKET AND MOUNTING SURFACES FOR MOUNTING. MOUNTED PTO WITH NEW GASKET. TORQUED BOTS TO SPECK, WHILE TORQUED BOTS LOWER RIGHT SIDE BOLT STRIPED OUT. REMOVED PTO.DRILLED TAP AND INSTALLED INSERT INSTALLED PTO NEW GASKET NEW HARDWARE TIGHTENED LINES

Qty	Item	Description	Price Each	Extended
	OTH-GEN	SHOP - OTHER LABOR		686.00
	OTH-GEN	SHOP - OTHER LABOR		0.00
2	CHL 35 P 74	SHIFTER COVER GASKET	4.71	9.42
1	MPM 20TK6353	MC1 INSTALLATION BOLT KIT	59.85	59.85

Prepay:0.00    Parts:69.27    Labor:686.00    Misc:0.00    Sublet:0.00    755.27

Job#12 SHP-OTH                      SHOP - OTHER LABOR                      S-CUST

**Condition** AFTER ROAD TEST C.T.L COMES ON INSPECT AND ADVISE

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**Sold Operations (Cont.)**

**Cause** TRANS IS FAILED

**Correction** TRANS HAS CODE P088B. INSTALLED GAUGES IN MAIN AND LOCKUP. ONCE TRANS WARMS UP THERE IS A 40 PSI DIFFERNECE BETWEEN MAIN AND LOCK UP. TRANS HAS AN ISSUE WITH LOCK UP. TRANS NEEDS TO COME OUT.

Qty	Item	Description	Price Each	Extended
	OTH-GEN	SHOP - OTHER LABOR		184.00
		Prepay:0.00    Parts:0.00    Labor:184.00    Misc:0.00    Sublet:0.00		184.00

Diagnostic/Tech Services:	75.00
Labor:	17,234.00
Misc. Charges:	0.00
Parts:	18,761.87
Sublet:	0.00
Prepay:	0.00
Shop Supplies (ESC):	275.00
Taxes:	0.00
<b>Total:</b>	<b>36,345.87</b>

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<http://www.istate.com/about/terms-and-conditions> or in hard copy upon request.  
All claims must be accompanied by this invoice. Diagnostic and Technical service charge may apply.

All claims and returned goods must be accompanied by this invoice. No returns on electrical or special order parts.  
Returned parts may be subject to a handling or restocking fee. All cores must be returned in original packaging within 90 days.

Customer Name	Acct Num	Invoice Number	Amt Due	Date Due	Remittance Enclosed
WAUWATOSA FIRE DEPT	144484	R041050237:01	36,345.87	02/21/2025	

Corporate Office - Accounts Receivable  
(952) 854-2044 - Phone  
(952) 814-1127 - Fax  
ARTeam@istate.com  
FEDERAL ID: 41-1634357  
www.istate.com

PLEASE REMIT PAYMENT TO :  
  
Interstate Power Systems, Inc.  
NW 7244  
PO Box 1450  
MINNEAPOLIS, MN 55485-7244

Customer Signature: \_\_\_\_\_

Date: \_\_\_\_\_